

### **PINOT NOIR**

Vintage 2021

Varietal: 100% Pinot Noir

Appellation: Sonoma / Carneros

Barrel Aging: 9 months

Alcohol: 13.9%

PH Level: 3.82

Titratable Acidity: 5.6 g/L



## Winemaking and Tasting Notes:

Small berries equals intense flavors yielding a Pinot boasting hints of strawberry, and hibiscus on the nose with a dose of sandlewood and cedar. Interlaced with bright fruit, it's perfectly complemented by subtle hints of oak, from our 9 months of aging in French Oak barrels.

#### CHARDONNAY

Vintage 2022

Varietal: 100% Chardonnay

Appellation: Sonoma / Carneros

Barrel Aging: 8 months

Alcohol: 13.5%

PH Level: 3.63

Titratable Acidity: 6.22g/L

Tropical notes, with bright citrus acidity, dried pineapple, apples and soft oak nuances. 100% barrel fermented with 100% malolactic fermentation makes this wine a well-balanced Chardonnay that will develop with rich lushness over the coming year. This wine Straddles the line between oaky and buttery Chardonnay, with a touch of minerality and a long finish.



#### A Cool Place to Grow Grapes:

The Carneros region that spans the southern end of Sonoma County is the ideal location to grow Chardonnay and Pinot Noir. With its long, moderately cool growing season enhanced by cool breezes and lingering fog, this region produces wines that are bright, crisp and slightly higher in acid than California's warmer growing regions.

#### Historic Vineyards

Our Carneros Highway Chardonnay takes full advantage of five Carneros vineyards, each among the finest the appellation has to offer. Farmed by the Sangiacomo family, growers since 1904, these vineyards represents a Chardonnay resource unsurpassed anywhere in the region.



Sangiacomo Home Ranch Sonoma/ Carneros

The Sangiacomo family has farmed the original Home Ranch since 1927. Grapes were first planted in 1980. Over the next 30 years the family purchased several ajoining pieces of land to expand to the existing 110 acres planted. Bordered on the west by Sonoma Creek, it is planted to a dozen combinations of clone and rootstocks and has almost exclusively silty clay loam soils.

# Wines Produced from this vineyard:

Carneros Highway Pinot Noir Carneros Highway Chardonnay



Sangiacomo Green Acres Vineyard Sonoma/ Carneros

Planted in 1969, Green Acres was the very first of the Sangiacomo family's vineyards. Green Acres is one of the most sought-after of the family's Chardonnay vineyards due to the distinctive character and intensity of the grapes. More than 20 clone and rootstock combinations are in the vineyard, including clones 4, 17, 548, 809, Hyde and old Wente selections. This vineyard is bordered by Sonoma Creek on the east with Fowler Creek running down the middle.

## Wines Produced from this vineyard:

Carneros Highway Pinot Noir Carneros Highway Chardonnay



Sangiacomo Kiser Vineyard Sonoma/ Carneros

With 170 planted acres, Kiser is one of the largest of the Sangiacomo's vineyards. It was the first existing vineyard purchased by the Sangiacomo family and played a key role during the critical expansion of their grape growing business in the 1980's. First planted in 1974, Kiser is set on a rolling slope. with Zamora and Huichica soils. Both Rodgers and Fowler Creeks run through the vineyard. There are more than twenty combinations of clone and rootstocks.

# Wines Produced from this vineyard:

Carneros Highway Chardonnay



Sangiacomo Vella Vineyard Sonoma/ Carneros

Planted in 1997, Vella Vineyardis one of the Sangiacomo's biggest vineyards and was the first of their vineyards to be planted with newer French clones and rootstocks. Soils are Zamora silty loam and Wright loam. The vineyard is planted with fifteen combinations of clones and rootstocks.

## Wines Produced from this vineyard:

Carneros Highway Pinot Noir Carneros Highway Chardonnay